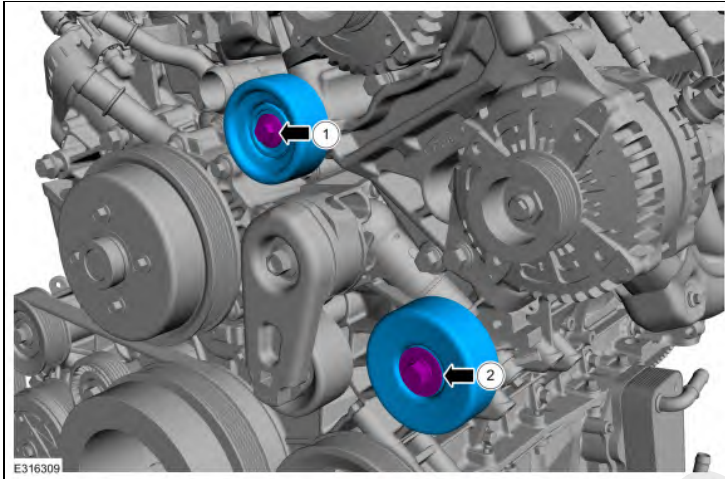


Accessory Drive Belt Idler Pulley

Removal

NOTE: Removal steps in this procedure may contain installation details.

1. Remove the accessory drive belt.
Refer to: Accessory Drive Belt - Vehicles With: Single Generator (303-05C Accessory Drive - 7.3L 2V DEVCT V8 (239kW/320PS) (J0), Removal and Installation).
Refer to: Accessory Drive Belt - Vehicles With: Dual Generators (303-05C Accessory Drive - 7.3L 2V DEVCT V8 (239kW/320PS) (J0), Removal and Installation).
2. Remove the following items:
 1. Remove the bolt and the accessory drive belt idler pulley.
Torque: 35 lb.ft (47.5 Nm)
 2. Remove the bolt and the accessory drive belt idler pulley.
Torque: 35 lb.ft (47.5 Nm)



Installation

1. To install, reverse the removal procedure.
2. **NOTE:** For additional information, refer to Accessory Drive in the Description and Operation portion of this section for correct drive belt routing.

After installation, make sure the both the A/C drive belt and the accessory drive belt is correctly seated on all pulleys.

Refer to: Accessory Drive - Component Location (303-05C Accessory Drive - 7.3L 2V DEVCT V8 (239kW/320PS) (J0), Description and Operation).

